What is claimed is:

1. A connector comprising:

a first portion including a base having a mating surface, a first locking member having one or more outwardly protruding lugs, and a guide rod having an outer diameter; and

a second portion including a base having a mating surface and a first cavity, a second locking member including a second cavity, and a bore,

wherein the bore is adapted to receive the guide rod, and the cavity of the second member is adapted to receive the first locking member so that the base of the first portion and the base of the second portion are forced together during rotation of the first and second portions relative to each other when the first locking member is disposed in the cavity.

2. The connector of claim 1, wherein the lugs have a generally oval locking shape.

3. The connector of claim 1, further including at least one seal member.

4. The connector of claim 3, wherein the seal member is located on one of the mating surface of the first portion, the mating surface of the second portion, the guide rod of the first portion and the third cavity of the second portion.

5. The connector of claim 1, wherein an outer diameter of the guide rod and an inner diameter of the bore are tightly toleranced.

6. The connector of claim 5, wherein a gap and tolerance between the outer diameter of the guide rod and the inner diameter of the bore is in the range of $.0005^{+.0002-.0000}$.

7. The connector of claim 1, further including a passageway disposed in the guide rod adapted to allow the passage of fluid through the connector.

8. The connector of claim 1 further including a support sleeve.

9. The connector of claim 1, wherein at least one of the one or more lugs includes a lower surface and an upper surface.

10. The connector of claim 9, wherein the upper and lower surfaces are parallel.

11. The connector of claim 9, wherein one of the surfaces is parallel to the mating surface and the other surface has a semi-spiral shape.

12. The connector of claim 1, wherein the second cavity includes a surface having a semi-spiral shape, adapted to engage with the lugs.

13. The connector of claim 1, further including an exterior surface on the base of the first portion and an exterior surface on the base of the second portion, wherein the exterior surface on the base of the first portion is contiguous with the exterior surface on the base of the second portion when the first and second portions are securely engaged.

14. A connector comprising:

a first portion having a base, a first locking member and a guide rod, the first locking member being located along the guide rod,

the base including a mating surface,

the first locking member including a plurality of outwardly protruding lugs having upper and lower surfaces, the lugs combining to create a locking shape, and

the guide rod having a first end, a second end and an outer diameter; and

a second portion having a base, a bore and a second locking member, the second locking member being located along the bore,

the base of the second portion including a mating surface adapted to abut the mating surface of the base of the first portion, and an aperture adapted to compliment the locking shape of the lugs,

the second locking member including a cavity and a first lug surface, wherein the cavity is adapted to receive and allow for the rotation of the lugs, such that the first surface of the first locking member contacts the lug surface, and

the bore having a first end, a second end and an inner diameter adapted to receive the guide rod;

one of the lug surfaces of the second locking member and the lower surface of the lugs being angled, thereby forcing the mating surfaces of the bases together during rotation of the first and second portions relative to each other.

15. The connector of claim 14, wherein the locking shape is oval.

16. The connector of claim 14, further including at least one seal member.

17. The connector of claim 16, wherein the seal member is located on one of the mating surface of the first portion, the mating surface of the second portion, the guide rod of the first portion and the third cavity of the second portion.

18. The connector of claim 14, wherein a gap between the outer diameter of the guide rod and the inner diameter of the bore is tightly toleranced.

19. The connector of claim 18, wherein the gap and tolerance is in the range of $.0005^{+.0002-.0000}$.

20. The connector of claim 14, further including a passageway deposited in the guide rod adapted to allow the passage of fluid through the connector.

21. The connector of claim 14, further including a support sleeve.

22. The connector of claim 14, wherein the upper and lower surfaces of the lugs are parallel.

23. The connector of claim 14, wherein the first portion and the second portions of the connector have a contiguous exterior surface.

24. The connector of claim 14, wherein the lugs extend from the guide rod.

25. The connector of claim 14, wherein the lugs extend from the base of the first portion.

26. The connector of claim 14, wherein the distance between the upper and lower lug surfaces changes from less than to greater than the distance between the lower surface of the lug and the mating surface of one of the first portion and the second portion.

27. The connector of claim 14, wherein the distance between the upper and lower lug surfaces changes from less than to greater than, the distance between the first and a second lug surface of the cavity.

28. The connector of claim 14, wherein the distance between the first and a second lug surfaces changes from greater than to less than, the distance between the upper and lower lug surfaces.

29. A method of operation for a connector comprising:

providing a first portion, including a base having a mating surface, a first locking member having a plurality of outwardly protruding lugs, the lugs combining to create a locking shape, and a guide rod having an outer diameter,

providing a second portion including a base having a mating surface and an aperture, a second locking member having a cavity, and a bore;

inserting the guide rod into the bore for alignment of the first and second portions relative to each other;

aligning the locking shape with the aperture;

inserting the lugs into the cavity; and

engaging the first and second locking members by rotating the first portion with respect to the second portion.

30. The method of claim 29 further including compressing a seal member between the first and second portions.

31. The method of claim 29 further including rotating the locking shape relative to the aperture.

32. The method of claim 29 further including compressing a seal member.

33. A method of manufacture for a connector comprising:

creating a first portion including a base having a mating surface, a first locking member having one or more outwardly protruding lugs, the one or more lugs having a locking shape, and a guide rod having an outer diameter;

creating a second portion including a base having a mating surface and a first cavity, a second locking member including a second cavity, and a bore, wherein bore is adapted to receive the guide rod, and the cavity of the second member is adapted to receive the first locking member so that the base of the first portion and the base of the second portion are forced together during rotation of the first and second portions relative to each other when the first locking member is disposed in the cavity.

34. The method of claim 33, further including making the locking shape oval.

35. The method of claim 33, further including placing at least one seal member on the connector.

36. The method of claim 35, further including locating the at least one seal member on one of the mating surface of the first portion, the mating surface of the second portion, the guide rod of the first portion and the third cavity of the second portion.

37. The method of claim 33, further including tightly tolerancing a gap between the outer diameter of the guide rod and an inner diameter of the bore.

38. The method of claim 33, further including creating a passageway in the guide rod adapted to allow the passage of fluid through the connector.

39. The method of claim 33, further including creating a support sleeve.